



INSTRUCTIONS

J03765

2005-09-07



RADIO AND GAUGE FACEPLATE TRIM

GENERAL

Kit Number

74612-06

Models

This kit fits 1996 and later FLHT models.

Additional Parts Required

▲ WARNING

Rider and passenger safety depend upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333b)

NOTE

The instruction sheet references Service Manual information. A Service Manual for your model motorcycle is required for this installation and is available from a Harley-Davidson Dealer.

Kit Contents

Table 1. Kit Contents

Description	Part Number
Radio and gauge faceplate trim	74612-06

There are no Service Parts available with this kit.

INSTALLATION

NOTE

Mounting surface of faceplate trim must be above 60°F (16°C), or the trim may not stay attached.

- Using a 50:50 isopropyl alcohol/water solution, thoroughly clean the surface where the faceplate trim will be installed.

NOTICE

Do not clean with denatured alcohol, mineral spirits, or other solvent products, or component damage may occur. (00411c)

- Allow the surface to dry completely before continuing to install kit.
- Test the fit of the faceplate trim prior to removing adhesive backing.

- Remove the adhesive backing from the back of the faceplate trim.
- See Figure 1. Install the faceplate trim, locating it upward as far as possible. This position will align the opening in the faceplate trim with the indicator lights.

NOTE

If you do not position the faceplate trim properly, this may prevent proper clearances between the CD door and trim for 2006 and later models.

- Let the adhesive cure for at least 24 hours at no less than 60°F (16°C).

NOTE

For models earlier than 2006, the installation is complete after the faceplate trim is installed.



Figure 1. Indicator lights properly aligned through faceplate

2006 and Later Models

- After installing the chrome faceplate trim, insert a CD into the radio, press the EJECT button, and turn the motorcycle off.
- See Figure 2. Measure the distance between door and the CD. If the distance is less than 1/8 in. proceed with the next step. If the clearance is 1/8 in. or more, the installation is complete.
- Follow the Service Manual instructions to remove the outer fairing.
- Loosen the four radio mounting screws and push the radio rearward (toward the rear of the motorcycle) to the maximum position within the mounting slots.
- Tighten the four mounting screws.
- Re-measure the clearance between the door and the CD.

7. Follow the Service Manual instructions to re-install the outer fairing.



Figure 2. Measure distance between door and CD