



INSTRUCTIONS

J01681

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STARTER SOLENOID COVER

GENERAL

Kit Number

31724-98

Models

This kit 1999 to 2006 Twin Cam models (Except 2006 Dyna), 1990 to 2006 Evolution 1340 models, 1995 and later XL883 and 1991 and later XL 1200 models. (Does not fit with Vent Hose Cover Kit Number 37961-02.)

Kit Contents

Table 1. Kit contents

Description (Quantity)	Part Number
Chrome cover	Not Sold Separately
Screws, M4 x 0.7 x 12 (3)	979

INSTALLATION

▲ WARNING

To prevent accidental vehicle start-up, which could cause death or serious injury, disconnect battery cables (negative (-) cable first) before proceeding. (00307a)

1. Disconnect the battery (negative cable first).
2. Remove stock solenoid cover.
3. Remove gasket from stock solenoid cover, and place it on the new cover.
4. Install new cover with screws provided in kit.

▲ WARNING

Connect positive (+) battery cable first. If positive (+) cable should contact ground with negative (-) cable connected, the resulting sparks can cause a battery explosion, which could result in death or serious injury. (00068a)

5. Reconnect battery (positive cable first).

