



# INSTRUCTIONS

J03251

2012-05-01



## CHROME HANDLEBAR RISER HARDWARE KIT

### GENERAL

#### Kit Number

63027-05

#### Models

For model fitment information, see the P&A Retail Catalog or the Parts and Accessories section of [www.harley-davidson.com](http://www.harley-davidson.com) (English only).

This kit is a direct replacement for the original equipment (O.E.) handlebar riser hardware.

#### Tools and Supplies Required

Loctite® 271 (Red) Threadlocker and Sealant (H-D Part Number 99671-97) is required for the proper installation of this kit.

#### Kit Contents

This kit contains the following items:

Table 1. Kit Contents

Description (Quantity)	Part Number
Cap screw, hex head, 1/2-13 x 2-3/4 (chrome) (2)	Not Sold Separately
Lockwasher, split (chrome) (2)	94083-94T

### INSTALLATION

- See Figure 1. Remove and discard **one** of the hex head screws (1) and split lockwashers (2) that fasten the handlebar risers (6) to the upper fork bracket (5).

#### NOTE

Retain any additional components that may have become dislodged from the riser when the screw was removed. Refer to Figure 1 for correct orientation and re-assembly sequence.

- Slide a **new** chrome lockwasher onto the threads of a **new** chrome screw from the kit, followed by any of the O.E. components that came loose during disassembly.
- Apply two drops of Loctite® 271 (Red) to the screw threads. Thread the screw through the upper fork bracket into the riser. Tighten the screw to 40.7–54.2 N·m (30–40 ft-lbs).
- Repeat Steps 1, 2 and 3 for the remaining screw.

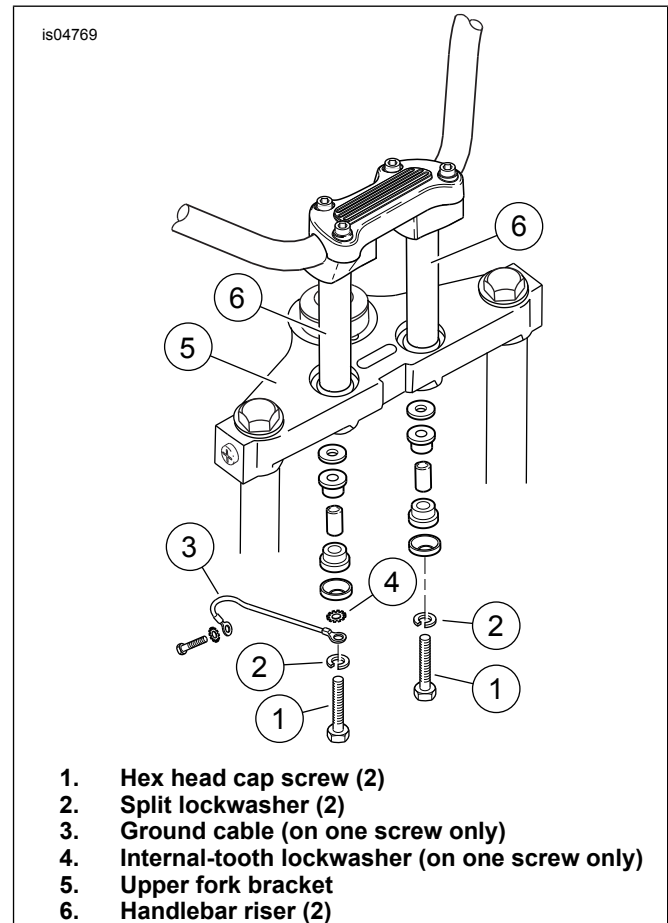


Figure 1. Handlebar Clamp Hardware (FXSTB Shown)