



INSTRUCTIONS

J04595

2010-01-24



CHROME INNER PRIMARY COVER

GENERAL

Kit Number

60885-10

Models

For model fitment information, see the P&A Retail Catalog or the Parts and Accessories section of www.harley-davidson.com (English only).

⚠ WARNING

Rider and passenger safety depend upon the correct installation of this kit. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00308b)

Kit Contents

See Figure 2 and Table 1.

INSTALLATION

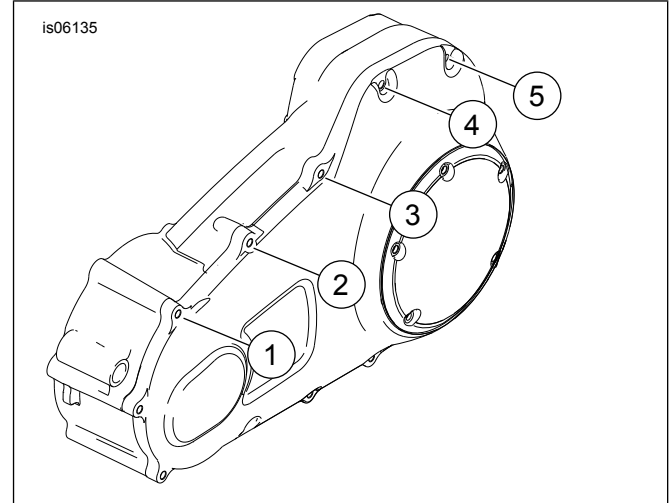


Figure 1. Remove Original Equipment Screws 1, 2, 3 and 5 As Shown. Do not remove screw 4.

1. See Figure 1. Remove and discard screws (1, 2, 3 and 5). Do **not** remove screw (4).
2. See Figure 2 and Table 1. Position the inner primary cover (1) over the inner primary housing and primary cover.
3. Install new screws. Tighten all four screws to 12.2–13.6 N·m (108–120 in-lbs).
4. Install the five Allen hole plug (4) covers to the heads of the five exposed screws.
5. Check for proper shift linkage operation and clearance before operating the motorcycle.

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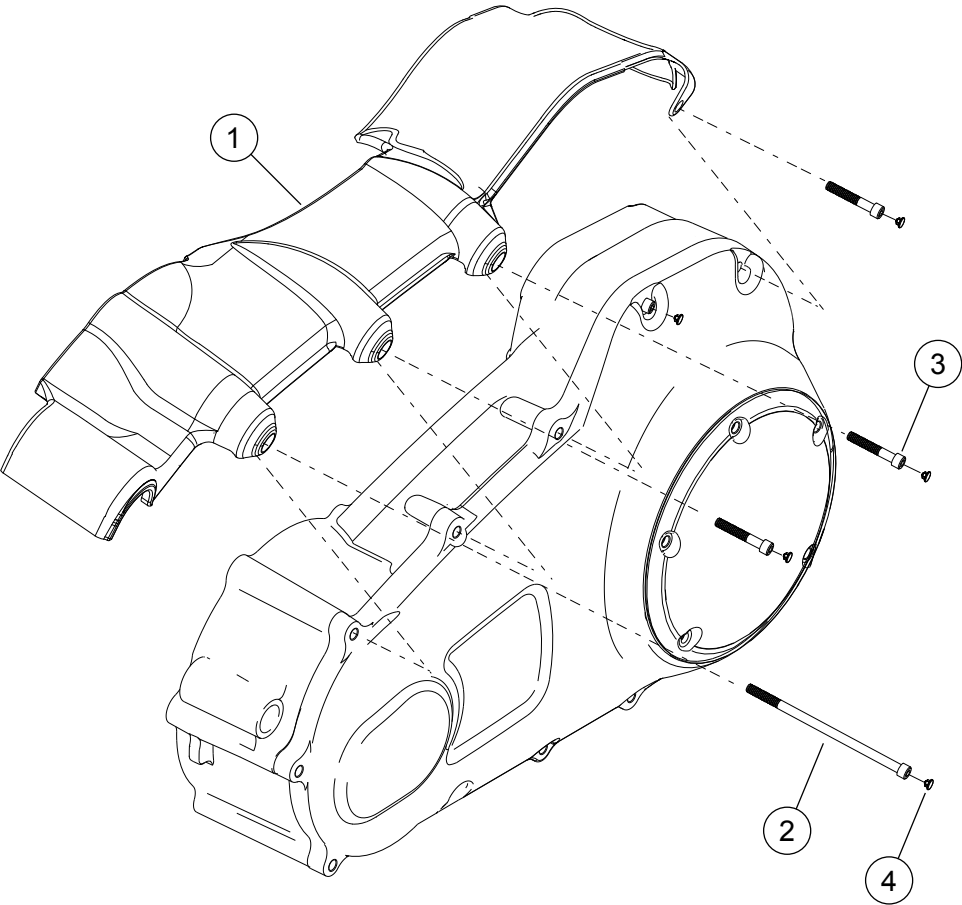


Figure 2. Service Parts: Chrome Inner Primary Covers

Table 1. Service Parts

Item	Description (Quantity)	Part Number
1	Inner primary cover	Not Sold Separately
2	Screw, 1/4-20 x 5 in.	Not Sold Separately
3	Screw, 1/4-20 x 1-1/2 in. (3)	Not Sold Separately
4	Hole plug (5)	94130-93T