INSTRUCTIONS

2010-06-05



REAR REACTOR WHEELS

GENERAL

| Install only wheels and installation kits approved for your |
|---|
| model motorcycle. Contact a Harley-Davidson dealer to |
| verify fitment. Mismatching wheels and installation kits or |
| installing wheels not approved for your model can cause |
| loss of control, which could result in death or serious |

A WARNING

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Kit Number

injury. (00610c)

43215-08. 43616-08. 43728-08

Models

For model fitment information, see the P&A Retail Catalog or the Parts and Accessories section of www.harley-davidson.com (English only).

Additional Parts Required

These kits include the custom wheel only.

Proper installation of these kits require the separate purchase of the following parts which are available at a Harley-Davidson dealer.

- Wheel Installation Kit (See Table 3 through Table 5 to determine required installation kit.)
- Brake Disc Screws (See Table 1 to determine proper hardware.)
- Rear Sprocket Screws (See Table 1 to determine proper hardware.)
- Wheel Bearing Remover and Installer (94134-09)

The following Harley-Davidson Genuine Motor Accessories are recommended for proper maintenance and cleaning:

- Harley[®] Bright[™] Chrome Cleaner (94683-99)
- Harley[®] Glaze[™] Polish and Sealant (99701-84)
- Harley[®] Wheel and Spoke Brush (43078-99)
- Harley-Davidson[®] Wheel and Tire Cleaner (94658-98)
- Harley[®] Preserve Bare Aluminum Protectant (99845-07)

Touch-up paint for painted wheels is available from a Harley-Davidson dealer.

Table 1. Rear Disc and Sprocket Hardware Fitment

| Hardware | Fitment | | | | | |
|--|---------------------|--|--|--|--|--|
| Rear Disc Screws (select stock | or chrome hardware) | | | | | |
| 5 Stock disc screws (43567-92) | All models | | | | | |
| Chrome screw kit (46647-05) in- | All models | | | | | |
| cludes 5 screws | | | | | | |
| Rear Sprocket Screws (select stock or chrome hardware) | | | | | | |

Table 1. Rear Disc and Sprocket Hardware Fitment

| Hardware | Fitment |
|---------------------------------|-----------------------------|
| 5 Sprocket screw, stock (3109) | 2007 and later Dyna and |
| | Softail, 2007 Touring |
| Chrome screw kit (94773-07) in- | 2007 and later Dyna and |
| cludes 5 screws and washers | Softail |
| 5 Sprocket screw, stock (3737A) | 2000-2005 Dyna, 2000- |
| | 2006 Softail, 2004-2006 |
| | Touring |
| Chrome screw kit (94773-00A) | 2000-2005 Dyna, 2000- |
| includes 5 screws and washers | 2006 Softail |
| 5 Sprocket screw, stock (3814) | 2008 Touring |
| 5 Sprocket screw, stock (3873) | 2006 Dyna |
| 5 Sprocket screw, stock (3899) | 2000-2003 Touring, 2001 |
| | and later Sportster (except |
| 5.0 | Japanese models) |
| 5 Sprocket screw, stock (40439- | 2002-2006 VRSC and 2007 |
| 01) | VRSCR models |
| 5 Sprocket screw, stock (4552) | 2007 and later VRSC mod- |
| | els (except VRSCR and |
| Door Core alsot Week are | VRSCSE models) |
| Rear Sprocket Washers | 0000 |
| 5 Sprocket washer, stock | 2006 and earlier Dyna, Sof- |
| (6516HW) | tail and Touring and 2000 |
| | and later Sportster models |
| | (except Japanese models) |
| 5 Sprocket washer, stock (7039) | 2002 and later VRSC |

A WARNING

Rider and passenger safety depend upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333b)

NOTE

This instruction sheet references service manual information. A service manual for your model motorcycle is required for this installation and is available from a Harley-Davidson dealer.

Kit Contents

See Figure 1 and Service Parts Tables.

INSTALLATION

NOTE

Use plastic protectors on tire mounting tools and rim clamps when mounting a tire to a painted wheel.

For wide low profile tires a tire mounting machine with a second arm to press down on the sidewall while the wheel is rotating is recommended. When mounting tires, liberally use tire lube on the wheel and tire.

For tire removal, use plastic inserts between the rim and tire after breaking the bead to create a large enough gap for the rim clamps to get into.

 Remove existing rear wheel assembly following the instructions in the appropriate service manual. Save axle, axle nut, brake disc and wheel spacers for kit installation.

NOTE

Prior to removing or installing the wheel, the rear brake caliper must be removed.

The cotter pin or spring clip for the axle nut must be replaced. They are available for purchase from you dealer. See your dealer for the correct part number for your model motorcycle.

NOTE

Install short valve stem (43157-83A) included in the installation kit. Discard all other valve stems.

See Figure 1. Install valve stem assembly (H) on wheel following the instructions in the appropriate service manual.

NOTICE

Do not re-use brake disc/rotor screws. Re-using these screws can result in torque loss and damage to brake components. (00319c)

NOTICE

Do not re-use sprocket mounting screws. Re-using sprocket mounting screws can result in torque loss and damage to the sprocket and/or belt assembly. (00480b)

 Assemble wheel installation kit components, stock brake disc, and sprocket compensator bowl to wheel using the appropriate service parts table. Follow the instructions in the appropriate service manual.

NOTE

Install the primary bearing first using appropriate service manual and WHEEL BEARING REMOVER/INSTALLER.

For Kits 43215-08, 43728-08 and 43616-08: When installing wheel on 2008 and later models, install bearing shim from installation kit under the primary bearing.

 Install rear wheel (1), stock axle, sprocket, and spacers to motorcycle. Follow the instructions in the appropriate service manual.

MAINTENANCE AND CLEANING

Chrome parts must be maintained regularly so that they keep their original shine and luster.

- Clean heavily-soiled wheel surfaces using Harley-Davidson Wheel and Tire Cleaner, applied with Harley Wheel and Spoke Brush.
- 2. Thoroughly clean chrome with a good quality chrome cleaner, such as Harley Bright Chrome Cleaner.
- After cleaning and polishing, seal the finish with a good quality sealer, such as Harley Glaze Polish and Sealant.

SERVICE PARTS

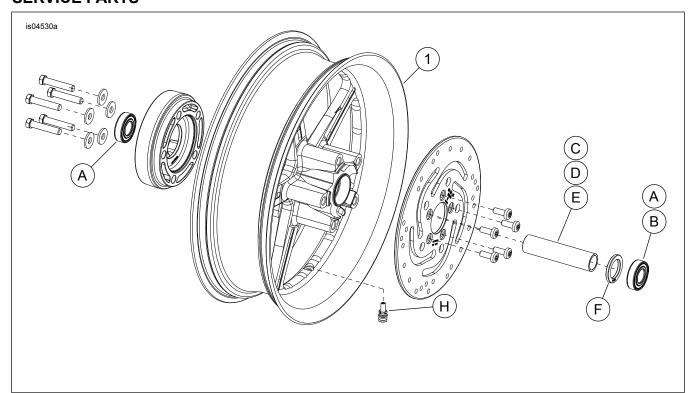


Figure 1. Service Parts: Rear Reactor Wheels

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Table 2. Service Parts and Wheel Kit Contents

| Kit | Item | Description (Quantity) | Part Number |
|---------------------|------|------------------------|---------------------|
| 43215-08, 43616-08, | 1 | Wheel | Not Sold Separately |
| 43728-08 | | | |

Table 3. REAR 1 Inch Bearing Wheel Installation Kit (43861-08A)

| REAR 1 Inch Bearing Wheel Installation Kit (43861- | Item (| Quantity | Used a | nd Desci | ription) | |
|---|-------------|-----------------------|----------|-----------|----------|----|
| Fitment | Α | С | D | Н | ı | |
| 2002-2007 FLT; 2005-2007 XL | 16 x 3.0 in | 2 | 1 | 0 | * | * |
| 2006-2007 Dyna | 17 x 4.5 in | 2 | 1 | 0 | * | * |
| 2002-2006 VRSC; 2007 VRSCD and VRSCR | 18 x 5.5 in | 2 | 0 | 1 | * | * |
| 2006 VRSCSEi; 2007 VRSCAW, VRSCX and VRSCDX | 2 | 0 | 1 | * | * | |
| Installation kits are designed to work with many different wheel style | Α | Bearing, regular 9247 | | | | |
| Contact a Harley-Davidson dealer to verify that the wheel and installation kits are | | | Axle sle | eve | 43517-00 | |
| both designed and approved for the motorcycle they are being installed on. | | | Axle sle | eve | 43704-01 | |
| NOTES: | Н | Valve st | em, | 43157-83A | | |
| * See NOTE above valve installation step in INSTALLATION to deter | | short | | | | |
| stem to use for your particular kit. Discard other valve stem(s). | | | Valve st | em, | 43206-0 |)1 |
| | | long | | | | |

Table 4. REAR 25mm Bearing Wheel Installation Kit (41456-08C)

| REAR 25 MM Bearing Wheel Installation Kit (41456-08C) | | | Item (Quantity Used and Description) | | | | | | | | |
|--|------------------------------------|---|--------------------------------------|--------------|---------|----|---|-----------|----------|--|--|
| Fitment | Wheel Size | Α | С | D | E | F | Н | I | J | | |
| 2009 and later FLT without ABS | 16 x 5.0 in | 2 | 1 | 0 | 0 | 0 | * | * | * | | |
| 2009 and later FLT without ABS | 18 x 5.0 in | 2 | 1 | 0 | 0 | 0 | * | * | 0 | | |
| 2008 VRSCD without ABS | 2008 VRSCD without ABS 18 x 5.5 in | | 0 | 0 | 1 | 1 | * | * | 0 | | |
| 2008 and later FXCW and FXCWC without ABS | 18 x 8.0 in | 2 | 0 | 1 | 0 | 0 | * | * | 0 | | |
| 2008 and later VRSCAW, VRSCDX and VRSCF without | 18 x 8.0 in | 2 | 0 | 0 | 1 | ** | * | * | 0 | | |
| ABS Installation kits are designed to work with many different wheel styles and | | Α | Bearir | l ng, reg | 9276 | | | | | | |
| fitments. Contact a Harley-Davidson dealer to verify that the wheel and in- | | С | Axle sleeve | | | | | 41349-07 | | | |
| stallation kits are both designed and approved for the motorcycle they are | | D | Axle sleeve | | | | | 41358-08 | | | |
| being installed on. | | Е | Axle sleeve | | | | | 43704-08 | | | |
| NOTES: | | F | Bearing shim*** | | | | | | 41447-08 | | |
| * See <i>NOTE</i> above valve installation step in INSTALLATION to determine | | Н | Valve stem, short | | | | | 43157-83A | | | |
| which valve stem to use for your particular kit. Discard other valve stem(s). | | ı | Valve stem, long | | | | | 43206-01 | | | |
| ** See INSTALLATION to determine if shim is required. *** Bearing shim installed under primary bearing. | | J | Valve | stem, | pull th | ru | | 40999 | 9-87 | | |

Table 5. REAR 25 MM Bearing ABS Wheel Installation Kit (41453-08C)

| REAR 25 MM Bearing ABS Wheel Installation I |) Item (Quantity Used and Description) | | | | | | | | | | | |
|---|--|---|-------------------|------|----------|------|---|---|---|----------|------|--|
| Fitment | Wheel Size | Α | В | С | D | Е | F | G | Н | | J | |
| 2008 FLT with ABS | 16 x 3.0 in | 1 | 1 | 0 | 1 | 0 | 0 | 1 | * | * | 0 | |
| 2009 and later FLT with ABS | 16 x 5.0 in | 1 | 1 | 1 | 0 | 0 | 0 | 0 | * | * | * | |
| 2009 and later FLT with ABS | 18 x 5.0 in | 1 | 1 | 1 | 0 | 0 | 0 | 0 | * | * | 0 | |
| 2008 VRSCDa with ABS | 18 x 5.5 in | 1 | 1 | 0 | 0 | 1 | 1 | 0 | * | * | 0 | |
| 2008 and later VRSCAWa, VRSCDXa, VRSCXa | 18 x 8.0 in | 1 | 1 | 0 | 0 | 1 | 1 | 0 | * | * | 0 | |
| and VRSCFa with ABS | | | | | | | | | " | | | |
| Installation kits are designed to work with many different wheel styles | | | Bearing, regular | | | | | | | 9276 | | |
| and fitments. Contact a Harley-Davidson dealer to verify that the wheel | | В | Bearing, ABS** | | | | | | | 9252 | | |
| and installation kits are both designed and approved for the motorcycle | | С | Axle sleeve | | | | | | | 41349-07 | | |
| they are being installed on. | | | Axle sleeve | | | | | | | 41900-08 | | |
| NOTES: | | | Axle sleeve | | | | | | | 43704-08 | | |
| * See NOTE above valve installation step in INSTALLATION to de- | | F | Bearing shim*** | | | | | | | 41447-08 | | |
| termine which valve stem to use for your particular kit. Discard other | | G | Bearing shim*** | | | | | | | 43904-08 | | |
| valve stem(s). | | Н | Valve stem, short | | | | | | | 43157- | | |
| ** Primary bearing. Bearing must be installed with red side facing the | | | | | | | | | | 83A | | |
| wheel. | | | Valve stem, long | | | | | | | 43206-01 | | |
| *** Bearing shim installed under primary bearing. | | | Valve | stem | , pull t | thru | | | | 4099 | 9-87 | |

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