



INSTRUCTIONS

J06394

2018-01-16



GAUGE TRIM KIT

GENERAL

Kit Number

61400451

Models

For model fitment information, see the P&A Retail Catalog or the Parts and Accessories section of www.harley-davidson.com (English only).

Kit Contents

See Figure 1 and Table 1.

INSTALLATION

- Ambient temperature should be between 21 °C (70 °F) and 38 °C (100 °F) for proper adhesion. Do not apply below 10 °C (50 °F).
- Allow AT LEAST 24 hours after application before exposing the area to vigorous washing, strong water spray or extreme weather.
- The adhesive bond will increase to maximum strength after about 72 hours at normal temperature.

NOTE

Do not clean with denatured alcohol, mineral spirits or other solvents. Damage to components may occur.

1. Using a 50:50 isopropyl alcohol/water solution, thoroughly clean recessed inner fairing surface. Allow to dry completely.

NOTE

There are slight differences between left and right trim rings.

2. See Figure 1. With the adhesive backing still in place, test fit the trim rings to inner fairing.
 - a. With the adhesive backing still in place, test fit a trim ring to the faceplate.
 - b. Hold the trim ring in position and apply a small piece of masking tape to the flange face.
 - c. Apply a second piece of tape to the faceplate next to the first.
 - d. Draw a reference mark across both pieces of tape.
 - e. Repeat for other trim rings.

NOTE

The part cannot be repositioned after initial installation.

3. Install trim rings.
 - a. Remove the adhesive backing from trim ring.
 - b. Align reference marks. Install trim ring to the faceplate.
 - c. Press firmly with a sliding pressure to make sure that there is good adhesion.
 - d. Remove masking tape.
 - e. Repeat for other trim rings.

SERVICE PARTS

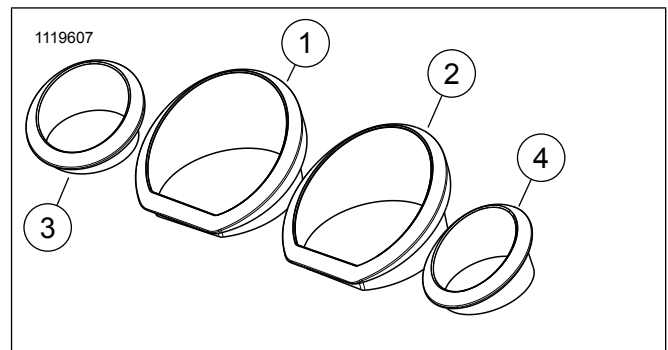


Figure 1. Service Parts: Gauge Trim Kit

Table 1. Service Parts: Gauge Trim Kit

Item	Description (Quantity)	Part Number
1	Trim ring, gauge, 4 inch, left	Not Sold Separately
2	Trim ring, gauge, 4 inch, right	Not Sold Separately
3	Trim ring, gauge, 2 inch, left	Not Sold Separately
4	Trim ring, gauge, 2 inch, right	Not Sold Separately

