



INSTRUCTIONS

J06648

2018-08-20



FAT BOB EXHAUST SHIELDS

GENERAL

Kit Number

65400472

Models

For model fitment information, see the P&A Retail Catalog or the Parts and Accessories section of www.harley-davidson.com (English only).

Installation Requirements

Separate purchase of ANTI-SEIZE LUBRICANT (98960-97) for proper installation of this kit.

Kit Contents

See Figure 1 and Table 1.

⚠ WARNING

Rider and passenger safety depend upon the correct installation of this kit. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00308b)

NOTE

A service manual for the year and model motorcycle is available from a Harley-Davidson dealer.

INSTALLATION

Remove Original Equipment (OE) Exhaust Shields

1. See Figure 1 Remove the six screws and the collector shield (A).

2. Remove the four pipe shield clamps (B) and the exhaust pipe shields (1, 2).

NOTE

Note the position of the OE clamp screws securing the exhaust shields to the exhaust pipes.

3. Remove the clamps from the exhaust shields and save for installation.

Install Exhaust Shields

1. See Figure 1. Install the OE clamps to the new exhaust shields. Position the clamp screws as previously noted.
2. Install and loosely position the new pipe shields.
3. Apply anti-seize lubricant to screws.
4. Install collector shield.
5. Install screws.

NOTICE

Wipe all fingerprints off of exhaust system components after installation and before starting engine. Oil from hands can leave permanent marks on exhaust system finish. (00346a)

6. Secure the screws. Tighten.
Torque: 8.8–10.8 N·m (78–96 in-lbs)
7. Position and secure the pipe shield clamps. Tighten.
Torque: 2.3–4.5 N·m (20–40 in-lbs)



SERVICE PARTS

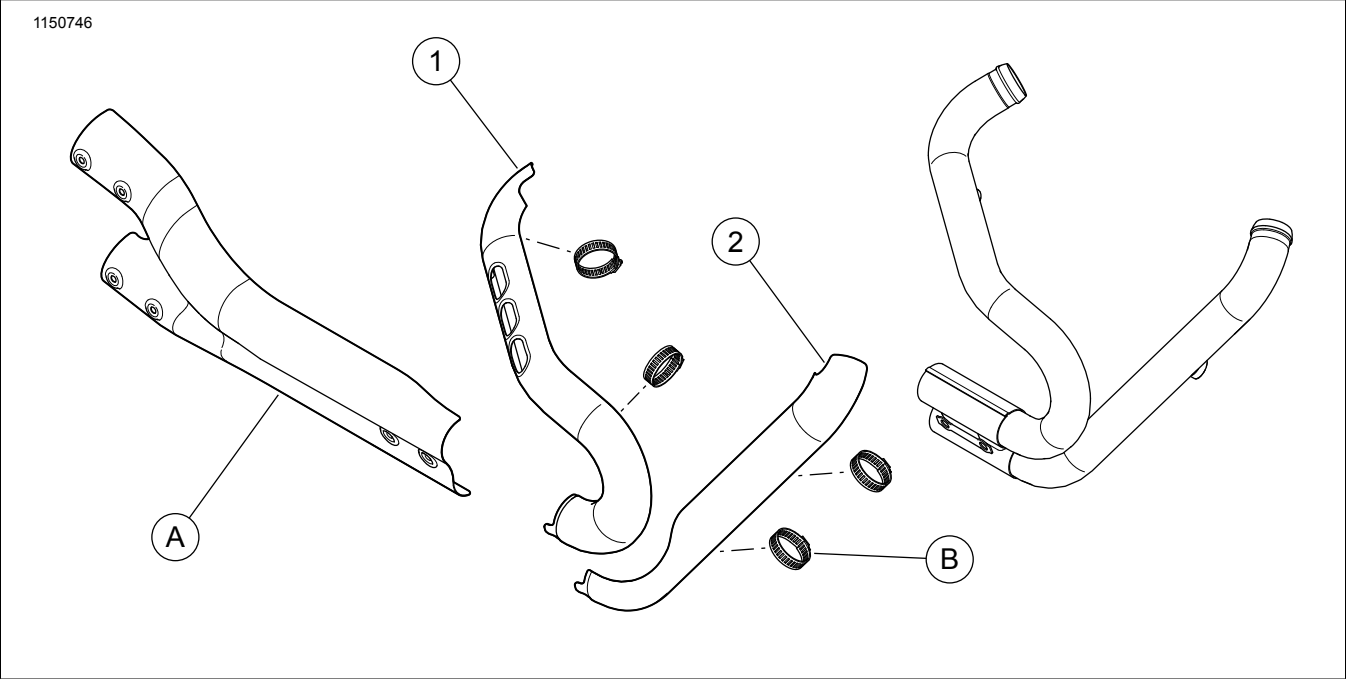


Figure 1. Service Parts: Fat Bob Model Exhaust Shields

Table 1. Service Parts Table

| Item | Description (Quantity) | Part Number |
|--|----------------------------------|---------------------|
| 1 | Exhaust shield, rear | Not Sold Separately |
| 2 | Exhaust shield, front | Not Sold Separately |
| Items mentioned in text, but not included in kit | | |
| A | Exhaust collector shield | Not Sold Separately |
| B | Exhaust shield clamps (4) | 9955 |
| | Anti-seize lubricant (not shown) | 98960-97 |