



INSTRUCTIONS

94100182

2021-03-10



PAN AMERICA WINDSHIELD

GENERAL

Kit Numbers

57400454, 57400456, 57400499

Models

For model fitment information, see the P&A Retail Catalog or the Parts and Accessories section of www.harley-davidson.com (English only).

Kit Contents

See Figure 4 and Refer to Table 1.

Installation Requirements

NOTE

The grommets MUST be replaced. Failing to do so would possibly mean increased chance of injury or death in case of an accident.

When installing an OE or PNA windshield, a new grommet should always be installed for proper operation.

NOTE

This instruction sheet references service manual information. A service manual for your model motorcycle is required for this installation and is available from a Harley-Davidson dealer.

REMOVE

1. See Figure 1. Remove four screws (2) and rubber washer (3). Retain hardware.
2. Remove windshield (1).
3. See Figure 2. Remove vent (1).
4. See Figure 3. Remove the E-clip (4).
5. Remove pin (1).
6. Rotate bracket (3).
7. Remove Original Equipment (OE) grommet (2).
 - a. Retain OE grommet and windshield for later installation.
8. Repeat steps 4-7 for opposite side.

2. Rotate bracket (3).
3. Install pin (1).
4. Install E-clip (4).
5. Repeat steps 1-4 for opposite side.
6. See Figure 2. Install vent (1).
7. See Figure 1. Install **new** windshield (1) from kit.
8. Spray rubber washers (3) with a 50/50 isopropyl alcohol/water solution. This will help aligning the washer in the windshield.
9. Install four rubber washers (3) and screws (2). Tighten. Torque: 3.5–4.5 N·m (31–40 **in-lbs**) Windshield screw

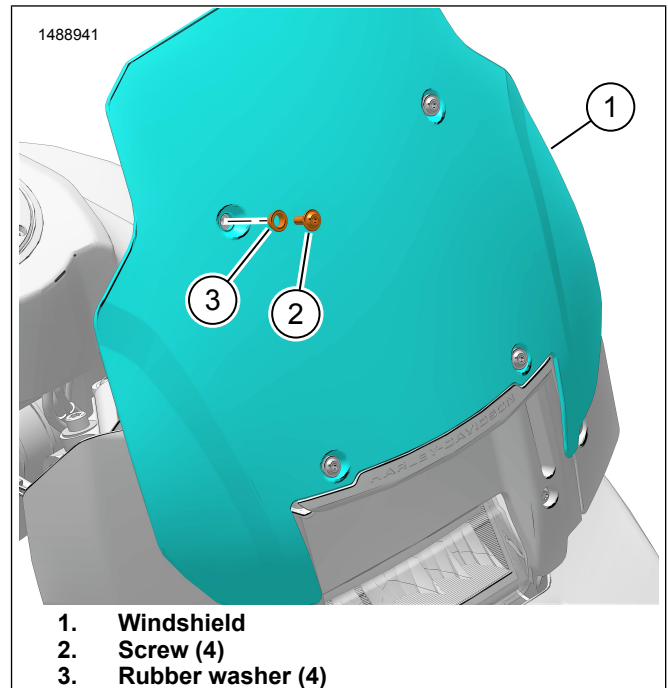


Figure 1.

INSTALLATION

1. See Figure 3. Install **new** grommet (2) from kit.

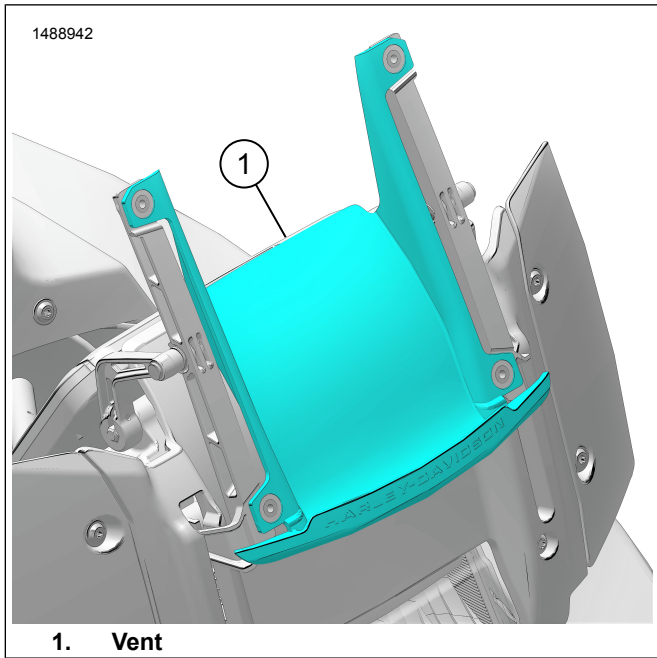


Figure 2.

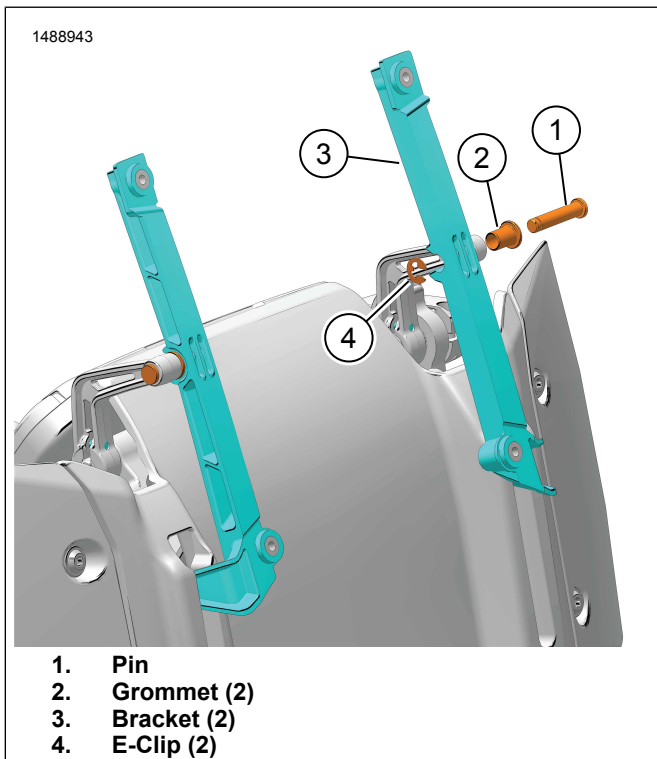


Figure 3.

SERVICE PARTS

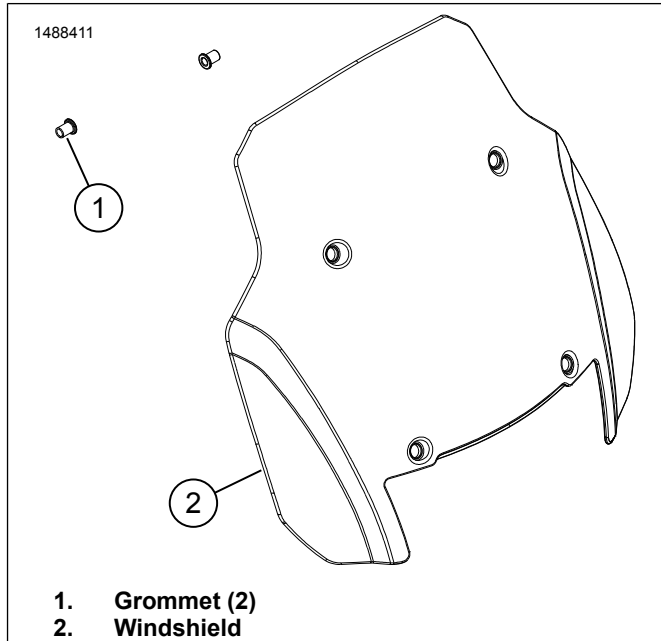


Figure 4. Service Parts - Pan America Windshield

Table 1. Service Parts - Pan America Windshield

Item	Description (Qty)	Part Number	Kit Number
1	Grommet (2)	12100192 (Gray)	57400456, 57400499
		12100169 (Black)	57400454
2	Windshield, tall, clear	Not sold separately	57400454
	Windshield, short, dark	Not sold separately	57400456
	Windshield, short, clear	Not sold separately	57400499