

FORWARD CONTROL KIT

GENERAL INFORMATION

94100217

Table 1. General Information

Kits	Suggested Tools	Skill Level ⁽¹⁾
50502205	Safety Glasses, Torque Wrench	FFFF
(1) DTII and dealer installation required		

KIT CONTENTS

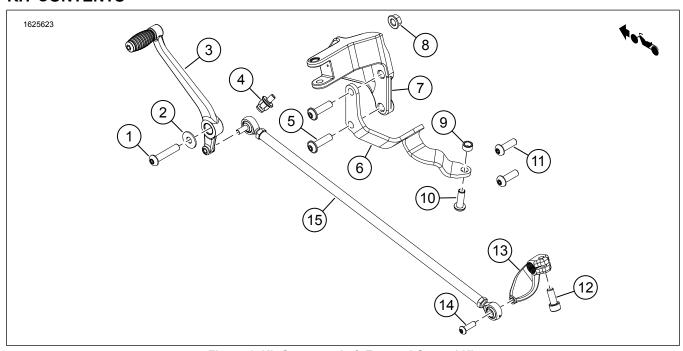


Figure 1. Kit Contents: Left Forward Control Kit

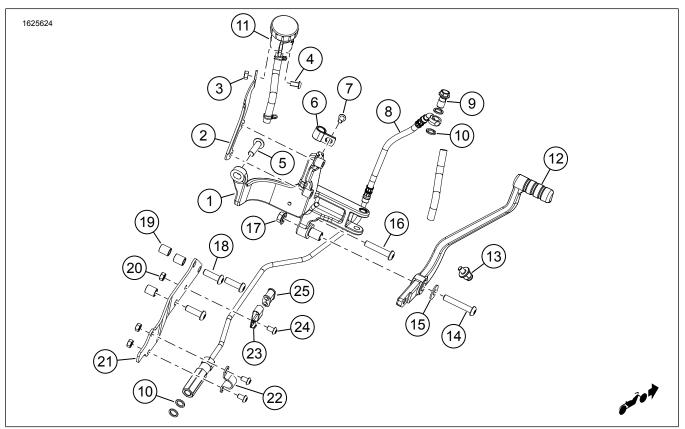


Figure 2. Kit Contents: Right Forward Control Kit

Table 2. Kit Contents: Left Forward Control Kit

Verify that all contents are present in the kit before installing or removing items from vehicle.						
Item	Qty	Description	Part No.	Notes		
1	1	Screw, M8	10201009			
2	1	Washer, custom	10600060			
3	1	Shift lever	33600285			
4	1	Wear peg	50501135			
5	2	Screw, button head flange, M8 Torx™	10200792			
6	1	Footpeg support mount bracket	50502221			
7	1	Footpeg mount bracket	50502203			
8	1	Flange nut, M8	10100132			
9	1	Spacer	12400209			
10	1	Screw, button head cap, M8	10200929			
11	2	Screw, button head cap, M8	10200929			
12	1	Screw, hex socket head	3709M			
13	1	Shifter rod lever	33900169			
14	1	Screw, button, M8 Torx™	10200712			
15	1	Shifter rod	33600377			

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Table 3. Kit Contents: Right Forward Control Kit

Verify that all contents are present in the kit before installing or removing items from vehicle.						
Item	Qty	Description	Part No.	Notes		
1	1	Footpeg mounting bracket assembly	50502200			
2	1	Reservoir mounting bracket	41600361			
3	1	Nut	10100018A			
4	1	Screw, button head cap, M6	10200935			
5	1	Screw, button head,M8 Torx™	10200792			
6	1	Clamp (brake line)	10800208			
7	1	Screw, button head cap, M6	10200935			
8	1	Brake line, EHCU to Rear Master Cylinder	41800855			
9	1	Banjo bolt	41750-06B			
10	4	Gasket, brake line	41751-06A			
11	1	Master cylinder reservoir, rear brake	41701112	Includes hose and spring clamps		
12	1	Brake pedal	50600501			
13	1	Wear peg	50501135			
14	1	Screw, button head cap, M8	10200931			
15	1	Washer, custom	10600060			
16	1	Screw, M8	10201009			
17	1	Flange nut	10100132			
18	3	Screw, button head cap, M8	10200929			
19	3	Spacer	12400210			
20	3	Nut	10100018A			
21	1	Brake line bracket	41600360			
22	1	Clamp, band	41600359			
23	1	Clamp, double locking	10800191			
24	3	Screw, button head cap	10200934			
25	1	Grommet, retaining	12100115			

GENERAL

Models

For model fitment information, see the Parts and Accessories (P&A) Retail Catalog or the Parts and Accessories section of www.harley-davidson.com.

Verify that the most current version of the instruction sheet is used. It is available at: h-d.com/isheets

Contact Harley-Davidson Customer Support Center at 1-800-258-2464 (U.S. only) or 1-414-343-4056.

Installation Requirements

A WARNING

Rider and passenger safety depend upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333b)

NOTE

This instruction sheet references service manual information. A service manual for the year and model motorcycle is required for this installation and is available from:

- · A Harley-Davidson dealer.
- H-D Service Information Portal, a subscription-based access available for most 2001 and newer models. For more information see Frequently ask questions about subscriptions.

These items are available at your Harley-Davidson dealership:

- Separate purchase of Chin Spoiler Kit (Part No. 57200347) is required for installation.
- Digital Technician II (DT II) is required to bleed brake lines.
 DIGITAL TECHNICIAN II (PART NUMBER: HD-48650)

Installation by a technician at a Harley-Davidson dealership is recommended.

PREPARE

- 1. Remove main fuse. See service manual.
- Remove and discard OE right and left chin spoilers. See service manual.
 - Retain screws for later use.
- 3. Remove left and right foot pegs. See service manual.
- 4. Remove exhaust system. See service manual.

REMOVE

- 1. Remove left rider footrest assembly. See service manual.
 - See Figure 3. Remove shift linkage (2) from shifter rod lever.
 - b. Remove left foot support bracket (1).

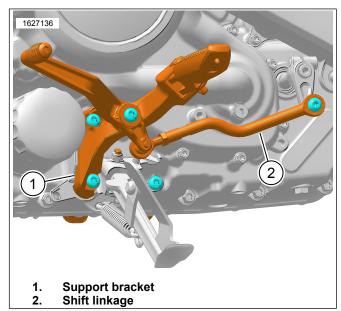
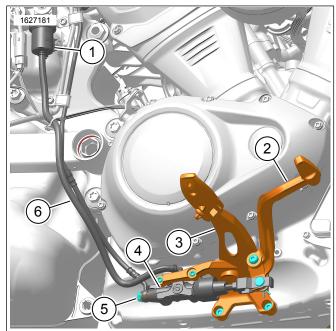


Figure 3. Left Footrest Assembly

- 2. Remove rear master cylinder. See service manual.
 - See Figure 4. Remove banjo bolt (5). Discard brake line gasket washers.
 - b. Remove and discard master cylinder reservoir (1).
 - c. Remove and discard master cylinder reservoir hose (6).
 - d. Remove screws and rear master cylinder (4). Save for later use.
- 3. Remove right rider footrest assembly. See service manual.
 - a. See Figure 4. Remove and discard brake pedal (2).
 - b. Remove and discard support bracket (3).
 - c. Keep brake line assembled to vehicle Electro Hydraulic Control Unit (EHCU).

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- 1. Master cylinder reservoir
- 2. Brake pedal
- 3. Support bracket
- 4. Master cylinder
- Banjo bolt.
- Master cylinder reservoir hose

Figure 4. Right Footrest Assembly

Wear Pegs

- See Figure 2. Install wear peg (13). Tighten.
 Torque: 3.5–4.5 N·m (31–40 in-lbs) Wear peg
- 2. Repeat procedure for opposite side.

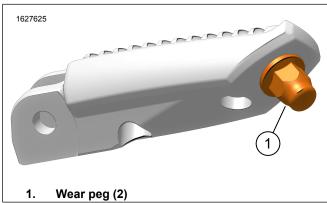


Figure 5. Wear Peg

Left Footrest

- See Figure 6. Install shift lever (3) to footpeg mount bracket (2).
- 2. Install washer (4) and screw (5).
- 3. Install flange nut (1). Tighten.

 Torque: 24.5–30 N·m (18.1–22.1 ft-lbs) Flange nut

- See Figure 7. Install footpeg mount bracket (1) and footpeg support mount bracket (6).
 - a. Loosely install spacer (8) and screw (7).
 - b. Loosely install screws (5).
 - c. Tighten screws (5).

Torque: 22-24 N·m (16.2-17.7 ft-lbs) Screw, Torx

- Tighten screws (7).
 Torque: 21–25 N·m (15.5–18.4 ft-lbs) Screw, button head
- Remove and discard Original Equipment (OE) shifter rod lever and install lever from kit (10).
 - Adjust clocking of shifter rod lever (10) to achieve desired position.
 - b. Install screw (12). Tighten.

 Torque: 19.5–51.5 N·m (14.4–38.0 ft-lbs) *Screw, hex socket head*
- 6. Install shifter rod assembly (9).
 - a. Install screw (14).
 - b. Install rod end screw (3).
 - Tighten screws (3, 14).
 Torque: 10.5–12 N·m (93–106 in-lbs) Shifter rod screw
- See Figure 8. Install screws (1).
 Torque: 21–25 N·m (15–18 ft-lbs) Jiffy stand screw
 - a. Refer to Table 2. Item 11.

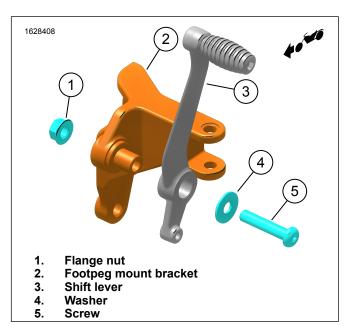


Figure 6. Left Support Bracket

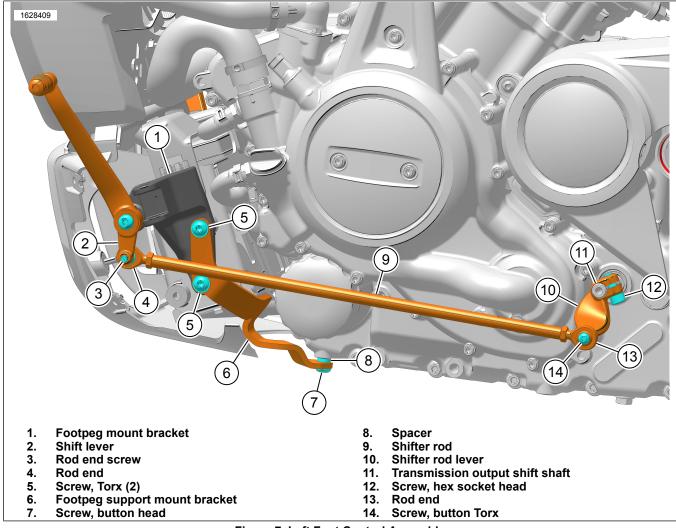


Figure 7. Left Foot Control Assembly

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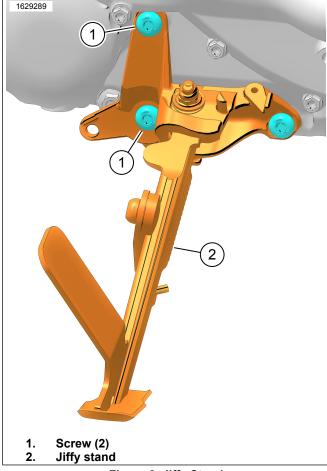


Figure 8. Jiffy Stand

Right Footrest

- 1. See Figure 9. Install brake pedal.
 - a. Install brake (3) to footpeg mounting bracket (2).
 - b. Install washer (4) and screw (5).
 - c. Install flange nut (1). Tighten.

 Torque: 17–21 N·m (13–15 ft-lbs) Brake pedal nut
- See Figure 10. Install rear brake master cylinder.
 - Position reservoir mounting bracket (2) and rear brake master cylinder (4) to footpeg mounting bracket (3).
 - Install screws (1). Tighten.
 Torque: 9–11 N·m (7–8 ft-lbs) Rear master cylinder screw
 - c. Install brake pedal (5) to master cylinder clevis (8).
 - d. Install clevis pin (6) and cotter pin (7).
- See Figure 11. Install rear brake master cylinder reservoir assembly.
 - Install reservoir (4).

- Apply threadlocker to screw (5).
 LOCTITE 243 MEDIUM STRENGTH
 THREADLOCKER AND SEALANT (BLUE)
 (99642-97)
- c. Install screw (5) and nut (3). Tighten.

 Torque: 4–7 N·m (3–5 ft-lbs) *P-Clamp screw*
- d. Reposition spring clamp (1) on brake hose (2) that installs to master cylinder.
- e. Install brake hose (2) to master cylinder from reservoir (4).
- f. Move spring clamp (1) to lock down brake hose.
- 4. See Figure 11. Install brake line to rear master cylinder.
 - a. See Figure 12. Position brake line as shown.
 - b. See Figure 11. Install **new** gasket washers (7).
 - c. Loosely install banjo bolt (6).
 - d. See Figure 13. Install p-clamp (2) to brake line (1).
 - e. Loosely install screw (3).
 - See Figure 12. Check that brake line is properly routed as shown.
 - g. See Figure 13. Tighten screw (3).Torque: 4–7 N·m (3–5 ft-lbs) *P-Clamp screw*
 - h. See Figure 11. Tighten banjo bolt (6).

 Torque: 23–26 N·m (17–19 ft-lbs) *Banjo bolt*
- 5. See Figure 14. Install footpeg mounting bracket assembly (1) to vehicle.
 - Install screws (2). Tighten.
 Torque: 22–24 N·m (16–18 ft-lbs) Footpeg mounting bracket assembly screw

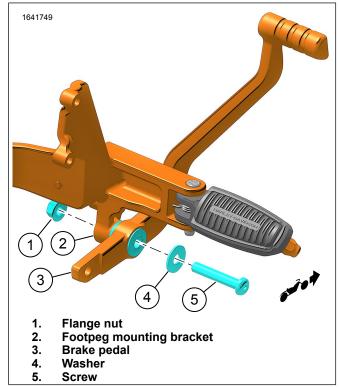


Figure 9. Brake Pedal

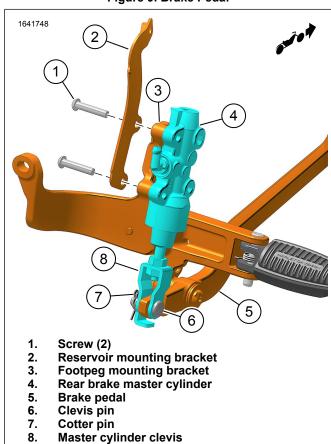


Figure 10. Rear Brake Master Cylinder

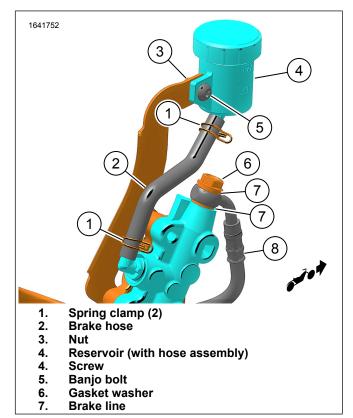


Figure 11. Rear Brake Master Cylinder Reservoir

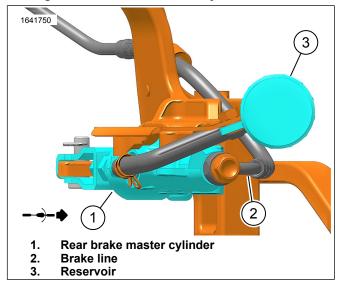


Figure 12. Top View, Brake Line Clocking

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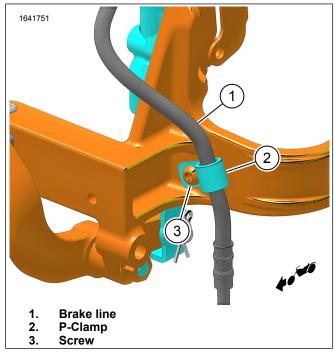


Figure 13. P-Clamp

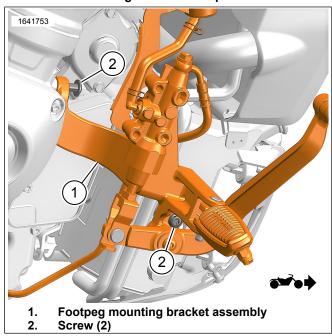


Figure 14. Install Assembly

Brake Line Bracket

- See Figure 15. Install retaining grommet (9) and double locking clamp (10) around hard section of brake line (12).
 - a. Use lower slot in retaining grommet (9) for brake line.
- 2. Position brake line (12) and clamp (10) on top of brake line bracket (11).
- 3. Install band clamp (6) around groove of brake line manifold.
- 4. Apply threadlocker to screws (5, 8).

Consumable: LOCTITE 243 MEDIUM STRENGTH THREADLOCKER AND SEALANT (BLUE) (99642-97)

- 5. Install screws (5, 8) and nuts (4, 7).
 - a. Adjust brake line and clamps as needed.
 - b. Tighten.

Torque: 4.5-8.5 N·m (40-75 in-lbs)

- 6. See Figure 16. Install brake line bracket (3).
- 7. Apply threadlocker to screws (2).

Consumable: LOCTITE 243 MEDIUM STRENGTH THREADLOCKER AND SEALANT (BLUE) (99642-97)

8. Install spacers (2) and screws (1). Tighten.

Torque: 21-25 N·m (15-18 ft-lbs)

- 9. See Figure 15. Install banjo bolt (1).
 - a. Install **new** gasket washers (2).

Torque: 23-26 N·m (17-19 ft-lbs) Banjo bolt

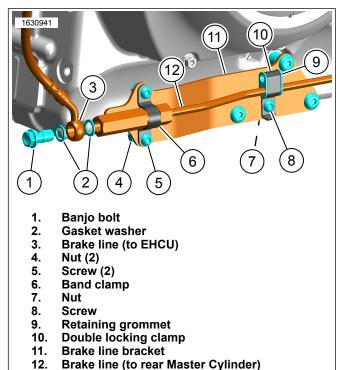


Figure 15. Banjo Bolt

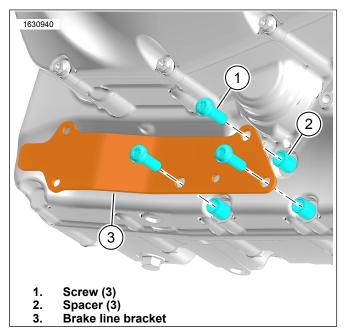


Figure 16. Brake Line Bracket

COMPLETE

- 1. Install exhaust system. See service manual.
- 2. Install left and right foot pegs. See service manual.
- 3. Install main fuse. See service manual.
- 4. Service rear brake master cylinder. See service manual.
- 5. Bleed brake system. See service manual.
 - a. Flash Anti-lock Braking System (ABS).

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