



INSTRUCTIONS

J06278

2024-01-23



TIMER COVER KIT

Table 1. General Information

Kits	Suggested Tools	Skill Level ⁽¹⁾
25600064, 25600065, 25600066, 25600067, 25600068, 25600081, 25600085, 25600097, 25600098, 25600099, 25600105, 25600109, 25600115, 25600135, 25600138, 25600142, 25600145, 25600148, 25600150, 25600152, 25600156, 25600171, 25600172, 25600175, 25600176, 25600165, 25600166	Safety Glasses, Torque Wrench	

(1) Tightening to torque value or other moderate tools and techniques required

KIT CONTENTS

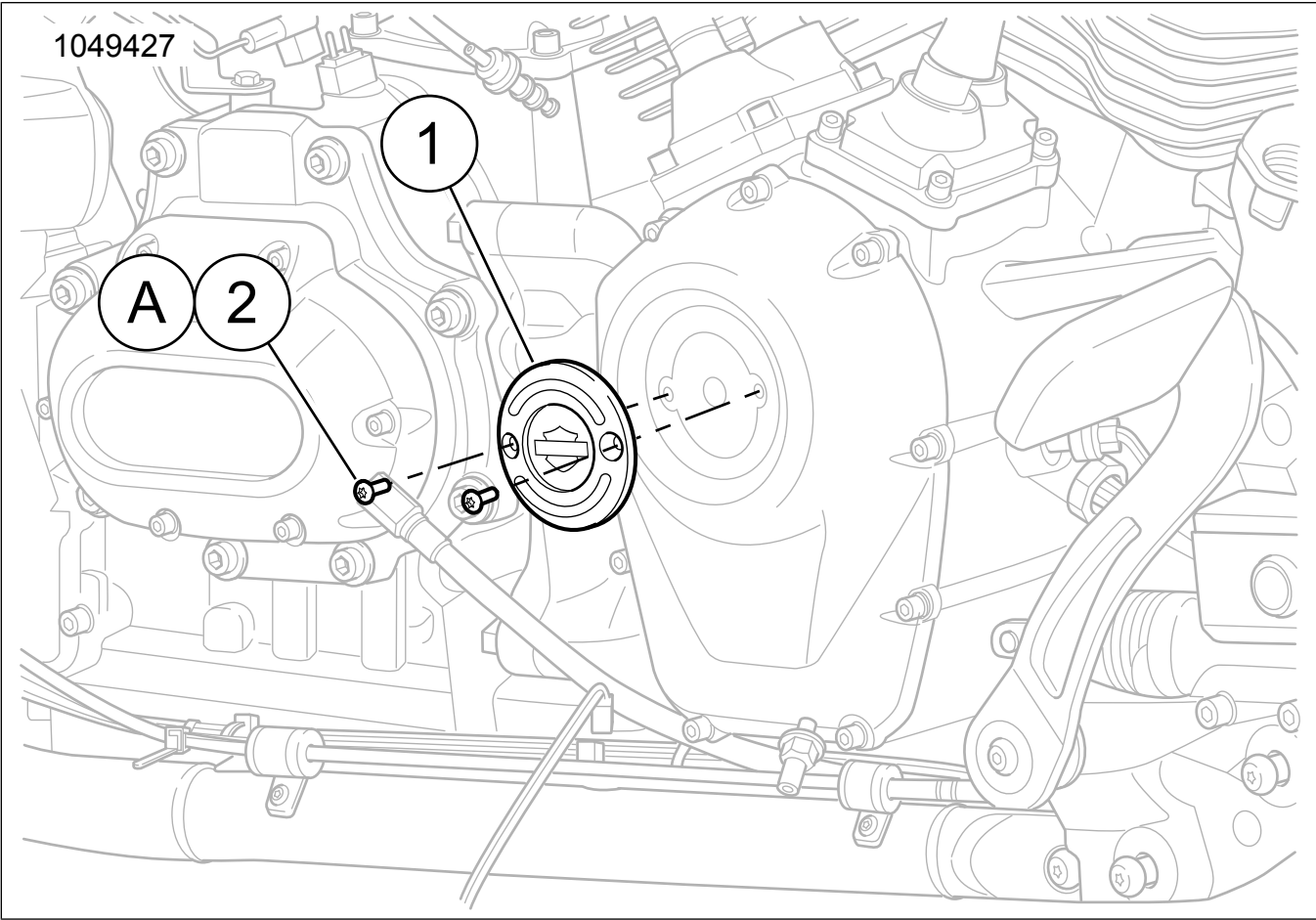


Figure 1. Kit Contents: Timer Cover Components

Table 2. Kit Contents: Timer Cover Components

<input checked="" type="checkbox"/>	Item	Qty	Description	Part No.	Notes
<input type="checkbox"/>	1	1	Timer cover	Not sold separately	
<input type="checkbox"/>	2	2	Screw, TORX®, chrome Kits: 25600065, 25600066, 25600067, 25600068, 25600097, 25600099, 25600115, 25600138, 25600150	9462	
<input type="checkbox"/>		2	Screw, TORX®, black Kits: 25600081	10200434	
<input type="checkbox"/>		2	Screw, TORX®, black Kits: 25600098, 25600105, 25600109, 25600145, 25600148, 25600165, 25600171	10200593	
<input type="checkbox"/>		2	Screw, TORX®, stainless steel Kit: 25600085	10200614	
<input type="checkbox"/>		2	Screw, TORX®, black Kit: 25600135	10200812	
Items mentioned in text, but not included in kit:					
<input checked="" type="checkbox"/>	A		Screw (OE) Kits: 25600064, 25600142, 25600152, 25600156, 25600166, 25600175, 25600176	68120-00	

NOTE

Verify all contents are present in the kit before installing or removing items from vehicle.

GENERAL

Models

For model fitment information, see the P&A Retail Catalog or the Parts and Accessories section of www.harley-davidson.com (English only).

Verify that the most current version of the instruction sheet is used. It is available at: www.harley-davidson.com/isheets

Contact Harley-Davidson Customer Support Center at 1-800-258-2464 (U.S. only) or 1-414-343-4056.

Installation Requirements

⚠ WARNING

Rider and passenger safety depend upon the correct installation of this kit. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00308b)

REMOVE

- See Figure 1. Remove Original Equipment (OE) screws. Discard.
 - Kits 25600064, 25600142, 25600152, 25600156, 25600166, 25600172, 25600175, 25600176:** Retain OE screws.
- Remove timer cover. Discard.

INSTALL

- Place **new** timer cover (1) in position and secure with screws (2).
 - Kit 25600064, 25600142, 25600152, 25600156, 25600166, 25600172, 25600175, 25600176:** Secure timer cover using OE screws (A).
- Secure screws. Tighten.
Torque: 1.7–2.3 N·m (15–20 in-lbs)

SPECIAL CARE INSTRUCTIONS

Kit 25600138: Bare Aluminum Wheel Protectant Wipes Part No. 93600063 can be applied to "RideFree" text for added corrosion protection.

NOTE

To prevent damage to the chrome surface, do not use any detergents, chemical solvents, polishes or abrasive cleaning agents.

To keep this surface in best condition, lightly wipe with a MICROFIBER DETAILING CLOTH (94663-02) using clear water or a mild Harley-Davidson cleaner such as:

- SUNWASH® BIKE SOAP (93600023)
- HARLEY BUG REMOVER (93600122)
- GLOSS DETAILER (93600123)

NOTE

These cleaners are available from a Harley-Davidson dealer.

CARE AND CLEANING GUIDELINES FOR BRASS PARTS

Cleaning Instructions

- Verify part is dry and free of dirt or debris.
- Place a small amount of Harley-Davidson® Chrome Clean & Shine on a microfiber cloth or detailing swab.

3. Using light pressure, rub the brass parts with the microfiber cloth. For hard to reach places or grooves, use the detailing swab.

Obtaining a Bright Finish

Brass parts will naturally age and darken with time. If a bright brass finish is preferred, place some Harley-Davidson Bare Metal Polish on a microfiber cloth and lightly rub on the brass parts until they reach the desired brightness.

Slowing the Natural Aging Process

To slow the aging process of the brass parts, place a small amount of Harley-Davidson Glaze Poly Sealant on a microfiber cloth or detailing swab, and lightly rub on the parts until the sealant has soaked in.

Precautions

- Use of non-recommended cleaning, polishing and protective products will result in the removal of the aged finish from the brass parts.
- Prolonged contact with certain items (hands, gloves, boots, dust, etc.) and exposure to the elements will also alter all surface finishes and is NOT considered a defect.
- Avoid cleaning parts with abrasive and aggressive chemicals and abrasive cleaning pads.
- Avoid ammoniated products and bleach.
- Prolonged exposure to water will alter the brass finish. Wipe down parts after contact with water.
- Excess rubbing may lighten the surface appearance of the part.