



INSTRUCTIONS

J03657

2019-01-15



TIMER COVER KIT

GENERAL

Kit Number

32047-99A, 32519-10, 32526-10, 32662-99A, 32665-99A, 32671-02A, 32679-99A, 32685-99A, 32689-99A, 32698-02A, 32964-06, 32975-04A, 25600002, 25600008, 25600026, 25600028, 25600046, 25600057, 25600087, 25600108, 25600114, 25600133

Models

For model fitment information, see the P&A Retail Catalog or the Parts and Accessories section of www.harley-davidson.com (English only).

⚠ WARNING

Rider and passenger safety depend upon the correct installation of this kit. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00308b)

Kit Contents

See Figure 1 and Table 1.

INSTALLATION

1. See Figure 1. Remove and discard five screws securing original timer cover.
2. Remove and discard original timer cover.
3. Place new timer cover (1) in position and secure with TORX® screws (2). Tighten.

Torque: 1.7–2.3 N·m (15–20 in-lbs) TORX head screw

CARE AND CLEANING GUIDELINES FOR BRASS PARTS

Cleaning Instructions

1. Verify part is dry and free of dirt or debris.
2. Place a small amount of Harley-Davidson® Chrome Clean & Shine on a microfiber cloth or detailing swab.
3. Using light pressure, rub the brass parts with the microfiber cloth. For hard to reach places or grooves, use the detailing swab.

Obtaining a Bright Finish

Brass parts will naturally age and darken with time. If a bright brass finish is preferred, place some Harley-Davidson Bare Metal Polish on a microfiber cloth and lightly rub on the brass parts until they reach the desired brightness.

Slowing the Natural Aging Process

To slow the aging process of the brass parts, place a small amount of Harley-Davidson Glaze Poly Sealant on a microfiber cloth or detailing swab, and lightly rub on the parts until the sealant has soaked in.

Precautions

- Use of non-recommended cleaning, polishing and protective products will result in the removal of the aged finish from the brass parts.
- Prolonged contact with certain items (hands, gloves, boots, dust, etc.) and exposure to the elements will also alter all surface finishes and is NOT considered a defect.
- Avoid cleaning parts with abrasive and aggressive chemicals and abrasive cleaning pads.
- Avoid ammoniated products and bleach.
- Prolonged exposure to water will alter the brass finish. Wipe down parts after contact with water.
- Excess rubbing may lighten the surface appearance of the part.

SERVICE PARTS

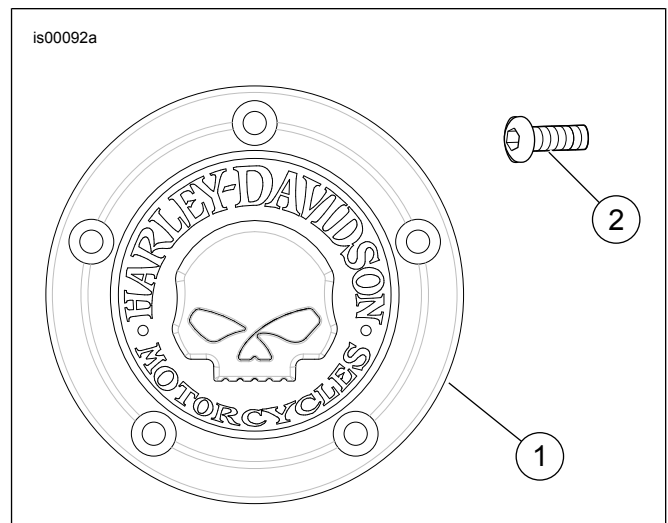


Figure 1. Service Parts: Timer Cover Kit

Table 1. Service Parts: Timer Cover Kit

| Item | Description (Quantity) | Part Number |
|-------------|--|---------------------|
| 1 | Timer cover (Skull logo timer cover shown) | Not Sold Separately |
| 2 | Timer cover Torx® screws, #8-32 (5) (Kit 25600114) | 9462 |
| | Timer cover hex, black oxide screws, #8-32 (5) (Kit 25600057) | 10200434 |
| | Timer cover Torx® black oxide screws, #8-32 (5) (Kit 25600087) | 10200614 |
| | Timer cover Torx® black screws, (5) (Kit 25600108) | 10200593 |
| | Timer cover Torx® black screws (5) (Kit 25600133) | 10200812 |