INSTRUCTIONS

-J00340 REV. 10-1-94

Kit Number 59239-93

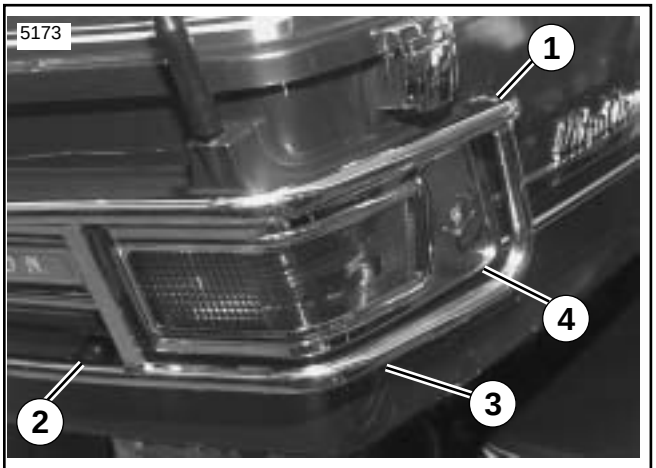
ULTRA TOUR-PAK BRAKE LAMP CHROME ACCENT COVERS

General

This kit is designed for installation on 1989 and later Ultra models and other models with King Tour-Pak and Brake Lamp Kit, Part No. 68012-88A.

QTY	DESCRIPTION
1	Trim, corner, brake lamp, left, with hardware
1	Trim, corner, brake lamp, right, with hardware
1	Trim, center, brake lamp, with hardware
2	Medallion, Bar and Shield
1	Name plate, center

On vehicles with Ultra Classic Tour-Pak Chrome Accent Rail, Part No. 53667-89 Only. See Figure 1. There may not be enough clearance between accent rail (3) and brake lamp cover (4) for this brake lamp accent kit. If this situation occurs, use four black plastic washers (1 and 2) from kit in four accent rail mounting positions to provide proper clearance. Plastic washers (1 and 2) from kit fit between original plastic cup washers and Tour-Pak. In the side mounting locations, mounting holes may need to be slightly slotted for proper fit. Plastic washers from kit will cover elongated slotted holes in side mounting locations, if slotting holes was necessary. If slotting side holes was not necessary, you may use either original plastic washer found at the side location on motorcycle or new plastic washers from kit. (This **does not** apply to Accent Rail Kit, Part No. **53667-89A.**)

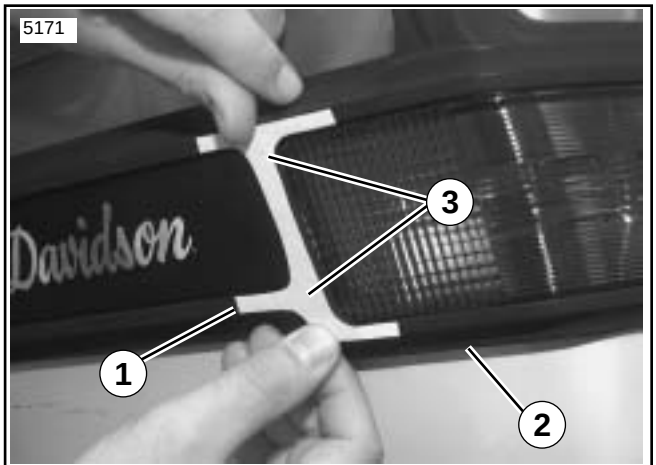


1. **Plastic washer, side**
2. **Plastic washer, rear**
3. **Chrome accent rail**
4. **Chrome brake lamp cover**

Figure 1. Accent Rail, Part No. 53667-89

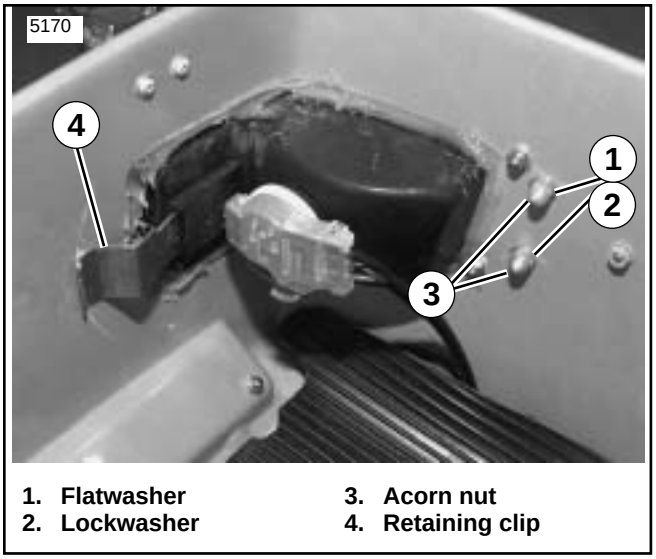
Installation- Corner Brake Lamp Trim

1. Carefully cut out brake lamp trim template (1) attached to this instruction sheet.
2. Position template (1) on plastic brake housing (2) as shown in Figure 2.
3. Using a punch, score two points indicated on template to mark mounting hole locations (3) on plastic brake housing (2).
4. Using a 1/8 in. drill bit, drill a pilot hole in plastic housing.
5. Use a 7/32 in. drill bit to drill through housing and fiberglass Tour-Pak.
6. See Figure 3. Insert studs on chrome brake lamp trim piece through holes drilled in plastic housing and Tour-Pak. Using two flatwashers (1), two lockwashers (2) and two acorn nuts (3) from kit, secure trim piece to Tour-Pak. Tighten finger tight.
7. See Figure 3. Locate brake lamp retaining clip (4) on inside of Tour-Pak and remove. Save clip (4) for later reinstallation.
8. Form chrome trim around corner of Tour-Pak, so that it is positioned around plastic housing evenly. While holding chrome trim in position, mark forward mounting hole position on Tour-Pak using a punch.



1. **Template**
2. **Brake housing**
3. **Mounting hole locations**

Figure 2. Template Placement



1. Flatwasher
2. Lockwasher
3. Acorn nut
4. Retaining clip

Figure 3. Mounting Corner Trim Assembly (View Inside of Tour-Pak)

9. Remove chrome brake lamp trim piece from Tour-Pak by removing acorn nuts (3), lockwashers (2) and flatwashers (1) installed earlier. Save for reinstallation.

10. Using 1/8 in. drill bit, drill a pilot hole through plastic housing and Tour-Pak, in location punched at forward mounting hole.

11. Using a 7/32 in. drill bit, drill final mounting hole through plastic housing and Tour-Pak.

⚠CAUTION
To insure proper installation of this kit, do not countersink into fiberglass of Tour-Pak.

12. Using a countersink tool, bore around holes in outer plastic brake lamp housing, but not through to fiberglass in Tour-Pak. This will provide clearance for countersink in forward mounting hole in chrome trim piece.

13. Reinsert two studs of chrome brake lamp trim piece through holes drilled in rear of Tour-Pak and secure into place using two lockwashers, two flatwashers and two acorn nuts from kit. Tighten securely.

14. Insert 8-32 x 5/8 in. flat head screw from kit into forward hole in chrome trim piece. Secure using lockwasher, flatwasher and acorn nut from kit.

NOTE
Glue underneath plastic back of Bar and Shield emblem contains strong adhesive that, with slight pressure, will adhere securely to surface. Make sure that you position emblem carefully before applying pressure to emblem. Once it has been positioned and adhered to surface, it will be impossible to move without damage occurring.

15. Locate Bar and Shield emblem from kit. Remove plastic backing from emblem and adhere to embossed area at forward mounting hole on trim piece.

16. Reinstall retaining clip onto inside of Tour-Pak.

17. Flip template 180° and repeat procedure for opposite brake lamp trim piece.

Installation- Rear Center Trim Piece

1. Using small screw driver, carefully pry existing aluminum center piece away from Tour-Pak, being careful not to scratch Tour-Pak or painted surfaces of motorcycle.

2. Locate center trim mounting piece (with holes) from kit. Position piece in cavity of Tour-Pak where old name plate was removed. Using a punch, mark hole placement for drilling.

3. Using a 1/8 in. drill bit, drill pilot hole through plastic housing and fiberglass of Tour-Pak.

4. Using a 7/32 in. drill bit, final drill holes for mounting.

5. Using a countersink tool, bore around holes in outer plastic housing, but not through to fiberglass in Tour-Pak. This will provide clearance for countersink in chrome rear trim piece.

6. Using two lockwashers, two flatwashers, two acorn nuts and two 8-32 x 1 in. screws from kit, install center chrome trim mounting piece to rear of motorcycle.

NOTE
Glue underneath plastic back of name plate contains strong adhesive that, with slight pressure, will adhere securely to surface. Make sure that you position name plate carefully before applying pressure to name plate. Once it has been positioned and adhered to surface, it will be impossible to move without damage occurring.

7. Remove plastic backing from Harley-Davidson name plate included with kit and install in center of chrome trim mounting piece.

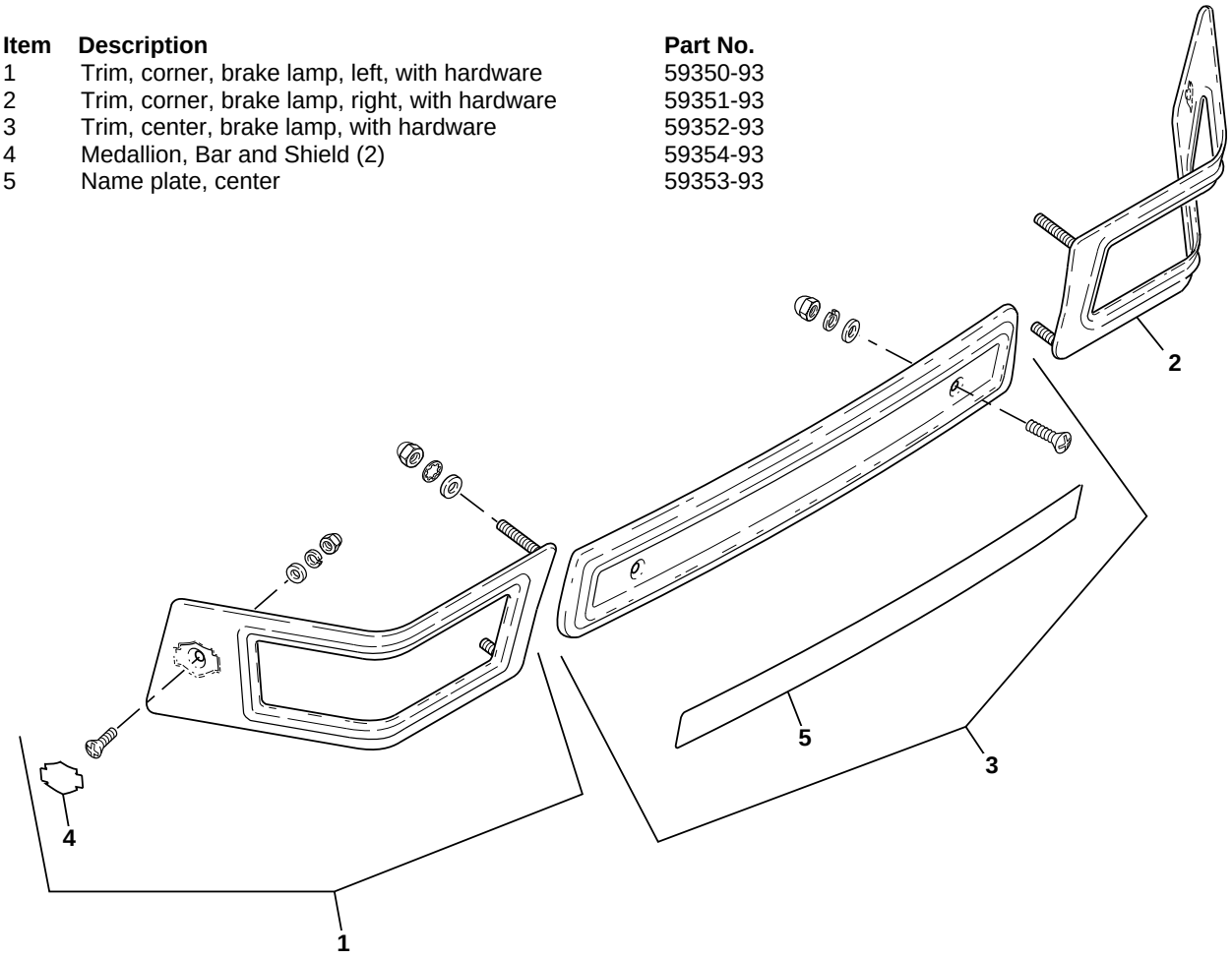
Service Parts

Part No. 59239-93 | Date 10/94

Tour-Pak Brake Lamp Accent Covers

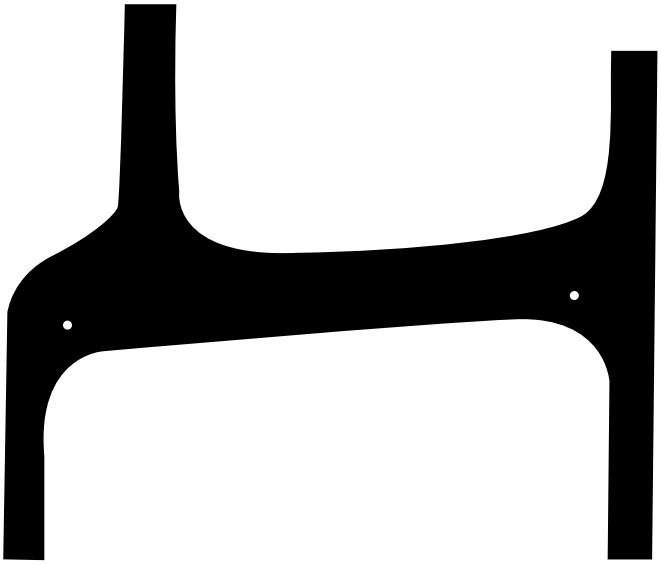
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Item	Description	Part No.
1	Trim, corner, brake lamp, left, with hardware	59350-93
2	Trim, corner, brake lamp, right, with hardware	59351-93
3	Trim, center, brake lamp, with hardware	59352-93
4	Medallion, Bar and Shield (2)	59354-93
5	Name plate, center	59353-93



NOTE
These marks should measure exactly 1 inch in each direction. Please measure to verify that this template is the correct size.

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Cut out figure and use as template for drilling mounting holes in rear mounting location. This template will be used for both left and right mounting positions by flipping template over.